

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Letters Patent of:  
Kenneth R. Leach et al.

Patent No.: 7,145,097

Issued: December 5, 2006

For: METHOD AND APPARATUS FOR  
ELECTRICAL RESISTANCE SPOT  
WELDING USING ELECTRICAL SERVO  
ACTUATOR

**MAKE OF RECORD LETTER**

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Dear Sir:

Please make record in the file of the above-identified patent that the following errors occur:

Column 4, Line 45, replace "move" with --moved--.

Dated: February 9, 2007

Respectfully submitted,

Electronic signature: /Thomas E. Anderson/  
Thomas E. Anderson  
Registration No.: 31,318  
GIFFORD, KRASS, SPRINKLE, ANDERSON  
& CITKOWSKI, P.C.  
2701 Troy Center Drive, Suite 330  
Post Office Box 7021  
Troy, Michigan 48007-7021  
(248) 647-6000  
(248) 647-5210 (Fax)  
Attorney for Applicant